

Date: Wednesday, 20/05/2009 9:55:53 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 48040		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251155
This Issue	: 20/05/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 45127	Material	: N/A
Written By	:	Due Date	: 27/05/2009 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8826 to Eagle Copters

"Assembly of D212-725-1-155 with Dart IPP D212-725-1-155"

Send a copy of this IPP

MAY 25 2009

2.0	D2127251155	Support Angle Oil Cooler
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SUPPORT ANGLE OIL COOLER

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-155 support angle 45398-1.36

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-155 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48040

Part Number: D2127251155

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



JS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



JS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27 JS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C209/05/24

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

### Squawk: 1.33

#### Discrepancy:

Fabricate D212-725-1-149, Support Angle Oil Cooler for Dart Aerospace.

#### Resolution:

D212-725-1-149, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 50. Material 2024T3 0.040, Batch No.0921.

1.33 Work Done By: Alvin Werner

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.34

#### Discrepancy:

Fabricate D212-725-1-151, Support Angle Oil Cooler for Dart Aerospace.

#### Resolution:

D212-725-1-151, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 51. Material 2024T3 0.040, Batch No.0921.

1.34 Work Done By: Alvin Werner

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.35

#### Discrepancy:

Fabricate D212-725-1-153, Support Angle Oil Cooler for Dart Aerospace.

#### Resolution:

D212-725-1-153, Angle fabricated IAW D212-725-1 Dwg Pg. 52. Material 0.040 2024T3, Batch No. 0921.

1.35 Work Done By: Mike Webber

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.36

#### Discrepancy:

Fabricate D212-725-1-155, Support Angle Oil Cooler for Dart Aerospace.

#### Resolution:

D212-725-1-155, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 52. Material 0.032 2024T3, Batch No.1947.

1.36 Work Done By: Mike Webber

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*